STAR ERGONOMICS · INSTALLATION MANUAL · SIT-STAND DESKTOP WORKSTATION

Sit-stand desktop workstation with keyboard tray, assembled in seven steps.

SE01M1WB



Manual sit-stand converter with keyboard tray — BLACK

DESKTOP MAXIMUM LOAD	33 lb / 15 kg
KEYBOARD TRAY MAXIMUM LOAD	4.4 lb / 2 kg

MAXIMUM RATED LOAD

33 lb / 15 kg

⚠ **Caution.** Do not exceed the maximum rated load. Overloading can cause serious injury or property damage.

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Before you begin

Note. Read this entire manual before you start installation and assembly.

⚠ Warning

- Read the entire instruction manual before you start installation and assembly. If you have questions about any of the instructions or warnings, contact your local distributor or support@qualgear.com for assistance.
- Using this product with loads heavier than the rated weights (desktop: 33 lb / 15 kg; keyboard tray: 4.4 lb / 2 kg) may result in instability and possible injury.
- Mounts must be attached as specified in the assembly instructions. Improper installation may result in damage or serious personal injury.
- Safety gear and proper tools must be used. This product should be installed only by professionals.
- Make sure the supporting surface will safely support the combined weight of the equipment and all attached hardware and components.
- Use the mounting screws provided, and do not overtighten them.
- This product contains small items that could be a choking hazard if swallowed. Keep these items away from children.
- This product is for indoor use only. Using it outdoors could lead to product failure and personal injury.

Before you start

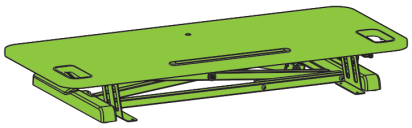
Make sure you have received every part in the component checklist before installation. If any parts are missing or faulty, contact your local distributor or support@qualgear.com for a replacement.

Parts checklist

⚠ **Important.** Before you start, check that every part shown below is included. If any part is missing or damaged, contact your local distributor or support@qualgear.com for replacement parts.

Components

ILLUSTRATIONS NOT TO SCALE



Desktop workstation

A · ×1



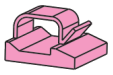
Keyboard tray

B · ×1



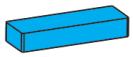
Two-piece screw (C1 + C2)

C · ×4



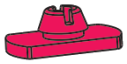
Cable clip

D · ×2



Pad

E · ×3



Fitting (step 3)

F · ×4

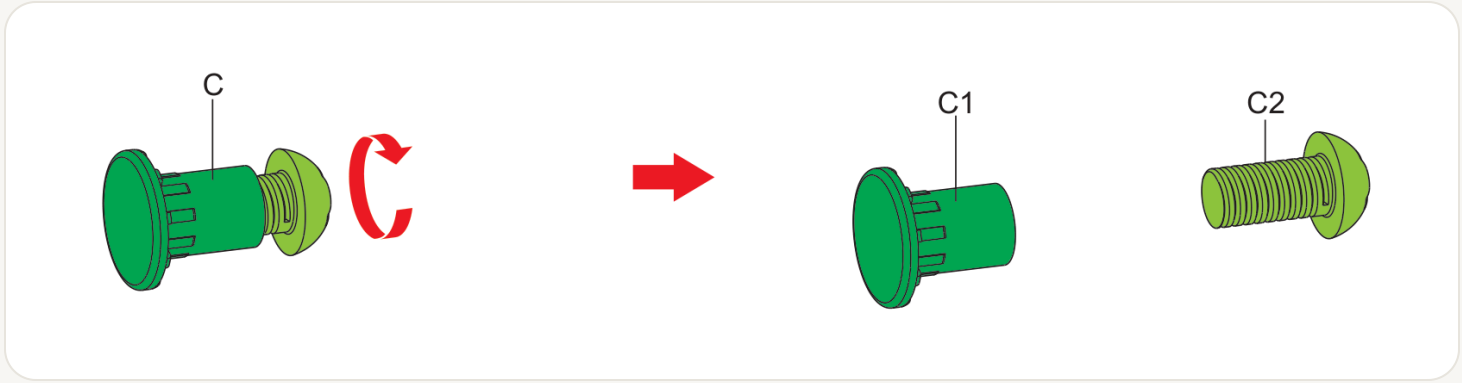
TOOL NEEDED

Phillips screwdriver, scissors

STEP 1

Separate the screws

1

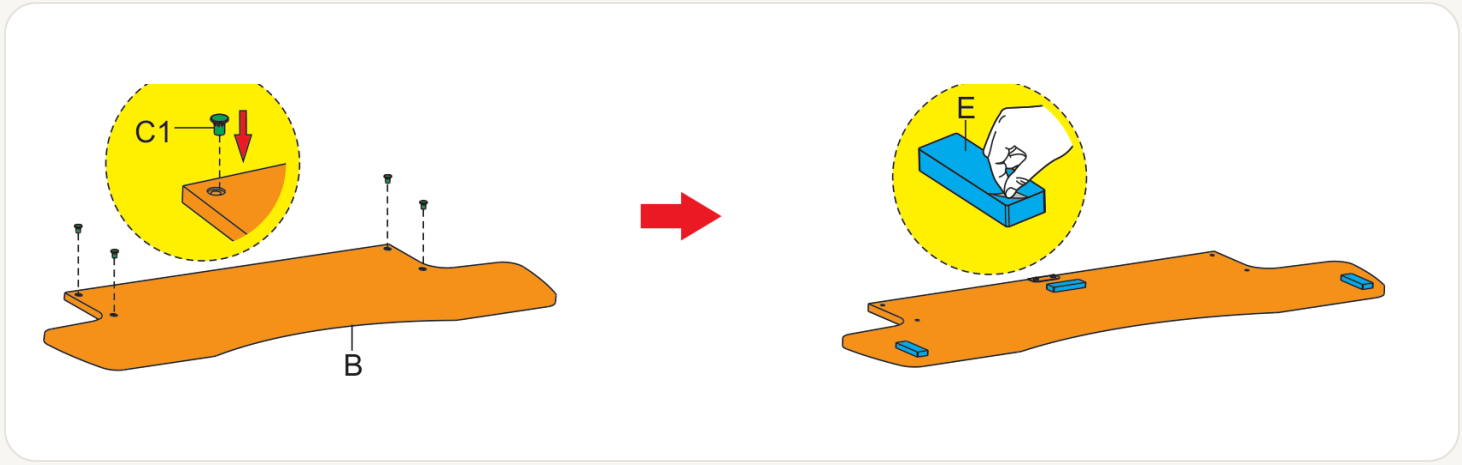


Unscrew each screw (C) into its two halves, C1 and C2.

STEP 2

Prepare the keyboard tray

2

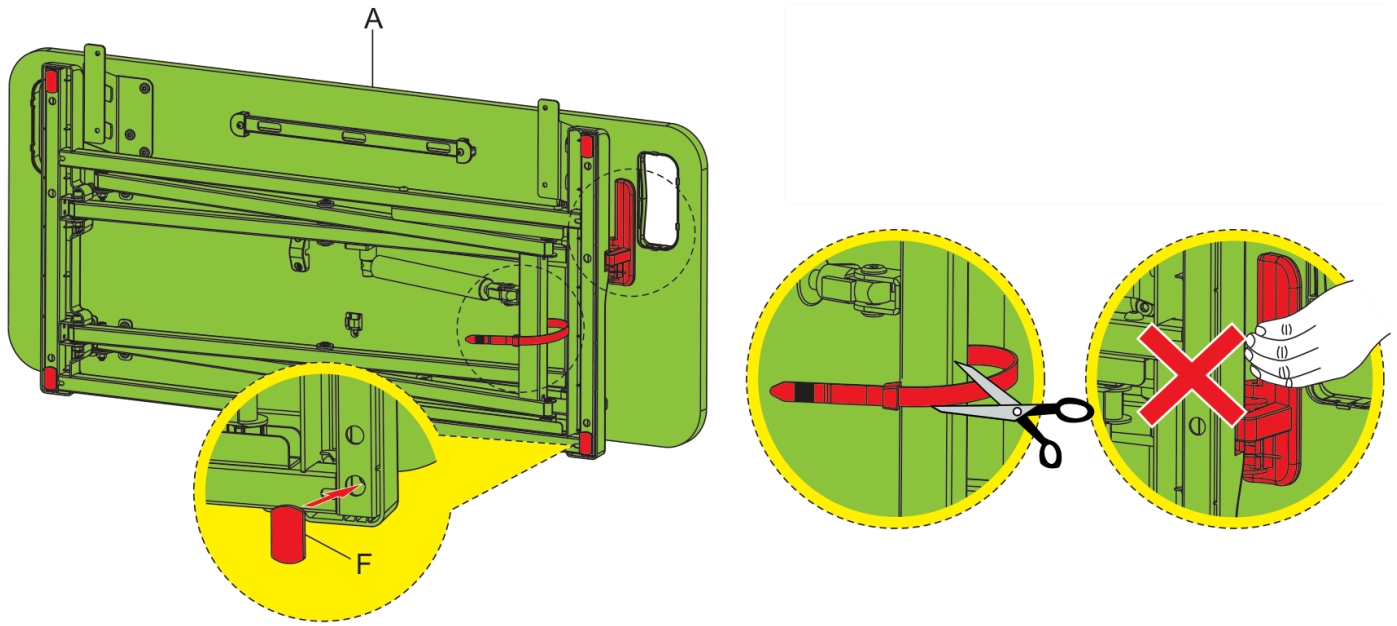


Press the C1 halves into the holes in the keyboard tray (B), as shown. Then attach the pads (E) to the keyboard tray.

STEP 3

Prepare the workstation

3



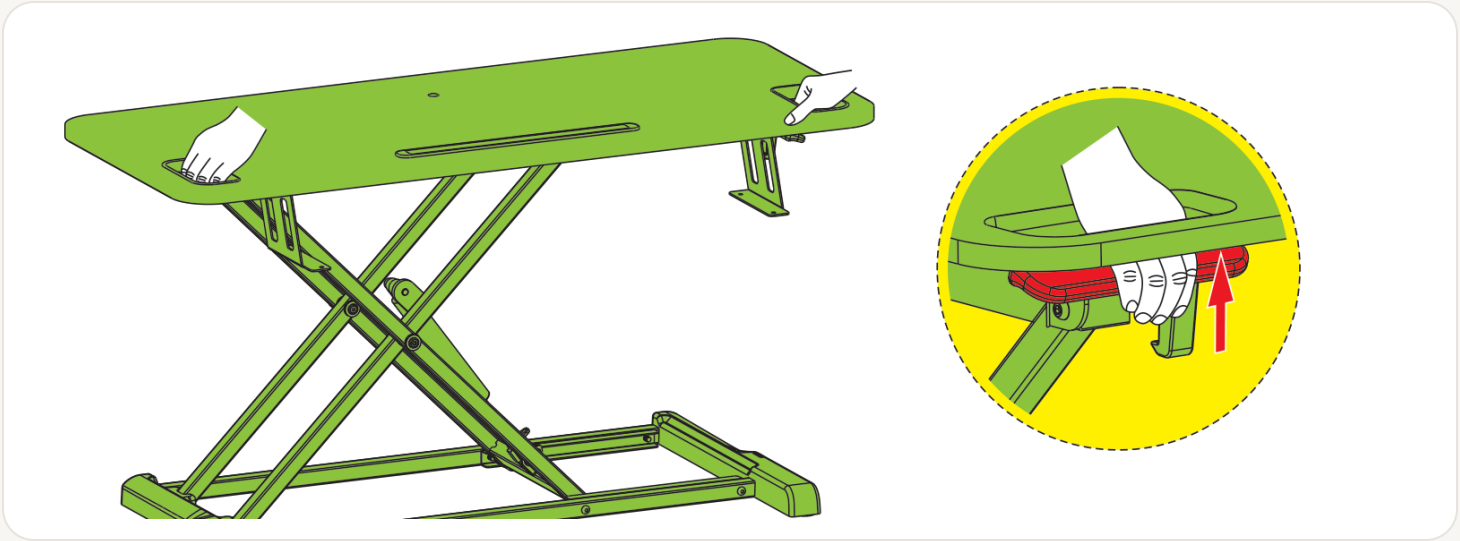
With the workstation (A) laid as shown, fit part F at each of the marked positions. Then cut the plastic strip lock with scissors.

⚠ **Warning.** Do not press the release handle while cutting off the plastic strip lock. Press the release handle only when the workstation is upright.

STEP 4

Raise the workstation

4

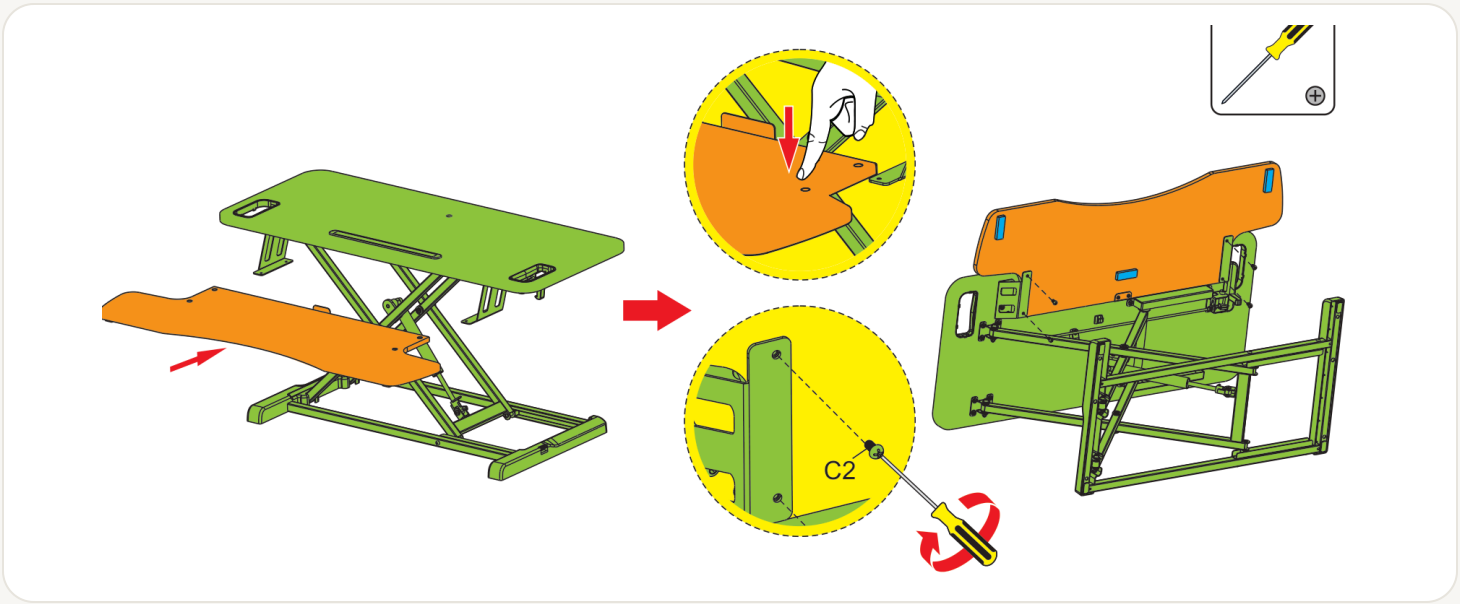


Set the workstation upright. Squeeze the release handle under the front edge to raise the desktop.

STEP 5

Install the keyboard tray

5

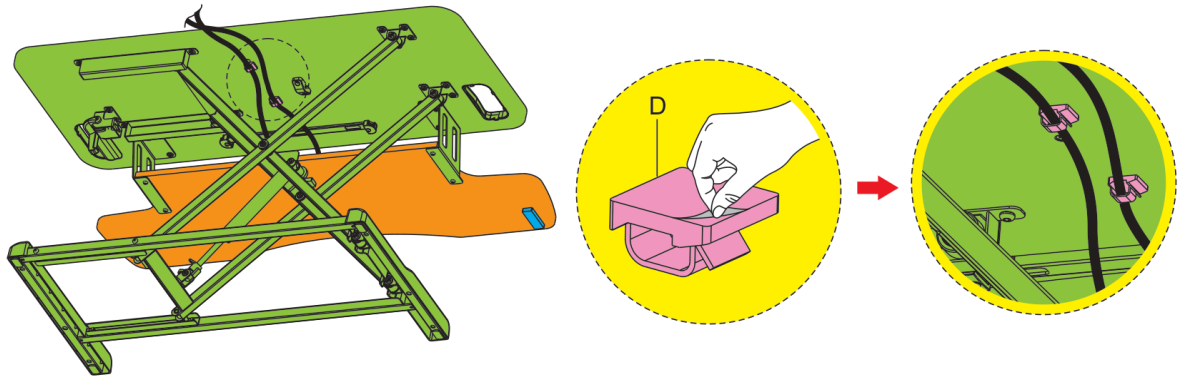


Slide the keyboard tray (B) into place under the desktop. Fasten it from the bracket side with the C2 halves into the C1 halves, using a Phillips screwdriver.

STEP 6

Manage the cables

6

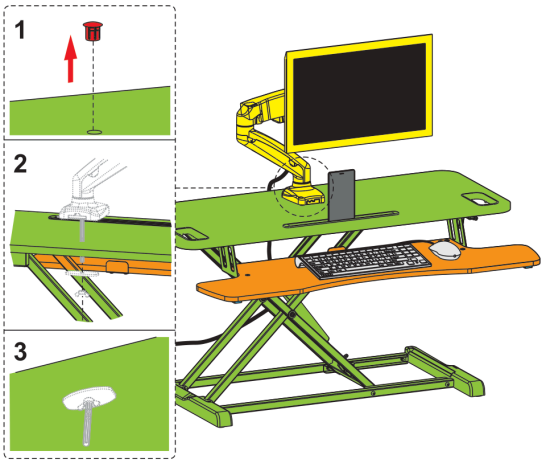


Attach the cable clips (D) to the frame and route the cables through them.

STEP 7

Place your equipment

7



7a With a monitor arm (not included): remove the cap from the desktop hole (1), set the arm mount through the hole (2), and fasten it from below (3).



7b Or place the monitor directly on the desktop.

Note. Do not exceed the rated loads: desktop 33 lb / 15 kg, keyboard tray 4.4 lb / 2 kg.

We're here to help. Real people in Anna, Texas.

QUALGEAR CUSTOMER SUPPORT

CALL
+1 (972) 423-5015
Monday to Friday, 9 a.m. to 5 p.m. Central Time

EMAIL
support@qualgear.com
Put your model number in the subject line

ONLINE
qualgear.com
Orders, returns, RMAs, warranty, and product questions

Scan for the Support hub
qualgear.com/pages/support

Before you contact us, have ready

01 Your model number: `SE01M1WB`
02 Your order number or dated proof of purchase
03 A short description of the issue, and the step number if it happened during installation
04 Photos of the part or installation, if we ask for them

Warranty claims

This product has a **1-year limited warranty (parts only)** from the original purchase date. Email us with this subject line:

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Warranty Claim – SE01M1WB – [order number]
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Do not mail or return anything until we issue an approved RMA or written instructions.

Maintenance

Check that the workstation is secure and safe to use at regular intervals (at least every three months). If you have questions, email support@qualgear.com.

USEFUL PAGES

Warranty	qualgear.com/pages/warranty
Returns and RMAs	qualgear.com/pages/qualgear-return-policy
FAQ	qualgear.com/pages/faq
Shipping	qualgear.com/pages/shipping

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