

Electric sit-stand desktop workstation for one 13 to 32 in flat-panel or curved monitor.

SE04E1WB



Single monitor mount · motorized height adjustment

BLACK

OVERALL MAXIMUM LOAD	44 lb / 20 kg
MONITOR MAXIMUM LOAD	17.6 lb / 8 kg
VESA PATTERNS (MM)	75 × 75 · 100 × 100

MAXIMUM RATED LOAD

44 lb / 20 kg

⚠ Caution. Do not exceed the maximum rated load. Overloading can cause serious injury or property damage.

Before you begin

This electric sit-stand workstation has a heavy-duty steel construction and a motorized height adjustment system. Read and fully understand this manual before installation, to use the system safely and correctly and to protect the construction and its built-in electronics.

Safety and warnings

- Failure to follow the safety and installation instructions in this manual may cause serious bodily injury.
- Not following the instructions, warnings, and notes may result in serious damage to the system or its components.
- Children aged 8 and older may use this product only with adult supervision or after instruction in its safe use and the hazards involved. Children must not play with the product, or clean or maintain it without supervision. Unplug the workstation when it is not in use, and keep the power plug out of the reach of children.
- People with reduced physical or mental abilities, or a lack of experience and knowledge, must not use the product unsupervised until they understand the hazards involved or have been instructed in its use by a person responsible for their safety.
- To prevent serious bodily injury, never sit on or lean against the desktop.

Electrical safety

The product is powered by electricity. To avoid burns, fire, and electric shock:

- 01 Do not clean the product while the power is connected.
- 02 Do not disassemble or replace components while the power is connected.
- 03 Never operate the system with a damaged cord or plug. Contact your point of purchase to replace damaged parts.
- 04 Never operate the system in a moist environment or if its electrical components have contact with liquids.
- 05 Do not alter the power unit.
- 06 Outdoor use is prohibited.

Other safety instructions

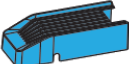
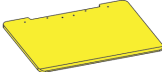
- 01 Clear all obstacles within the height adjustment range.
- 02 Keep the cords and plug organized to prevent tripping hazards.
- 03 Do not modify the construction.
- 04 Do not insert anything into the openings of the product.

Parts checklist

⚠ Important. Check every component in the checklist below. If any component is missing or damaged, contact your point of purchase or support@qualgear.com for a replacement.

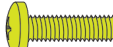
Components

ILLUSTRATIONS NOT TO SCALE

 Base A · ×1	 Column with control box B · ×1	 Base cover C · ×1	 Base cover D · ×1	 Desktop bracket E · ×1	 Desktop F · ×1
 Cover G · ×2	 Monitor mount H · ×1	 Power adapter I · ×1	 Power cord J · ×1	 M6 × 10 mm screws K · ×4	 M6 × 15 mm screws L · ×4
 M6 × 14 mm screws M · ×4	 Screws N · ×2	 Screws O · ×6	 4 mm Allen key P · ×1	 6 mm Allen key Q · ×1	

Monitor hardware

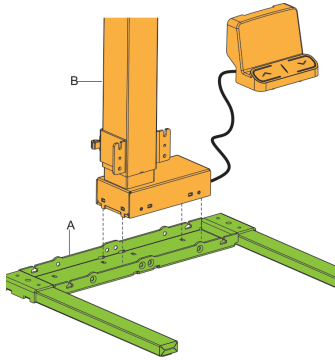
USE ONLY WHAT FITS YOUR MONITOR

 M4 × 12 mm screws M - A · ×4	 M5 × 12 mm screws M - B · ×4	 M4 × 16 mm screws M - C · ×4	 M5 × 16 mm screws M - D · ×4	 D5 washers M - E · ×4	 D8 spacers M - F · ×4
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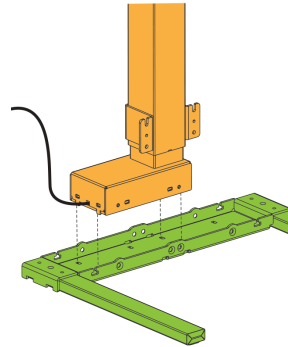
STEP 1

Place the column on the base

1



1a Set the column (B) on the base (A), aligning the holes.
The control box is attached by its cable.

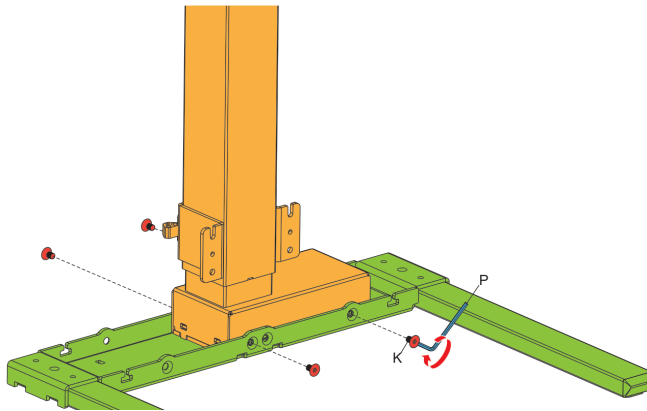


1b Route the control box cable behind the column,
as shown.

STEP 2

Fasten the column

2

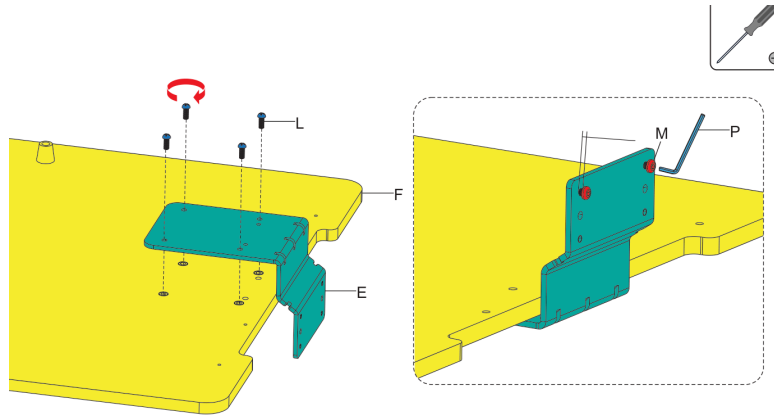


Fasten the column to the base with the M6 × 10 mm screws (K), using the 4 mm Allen key (P).

STEP 3

Attach the desktop bracket

3

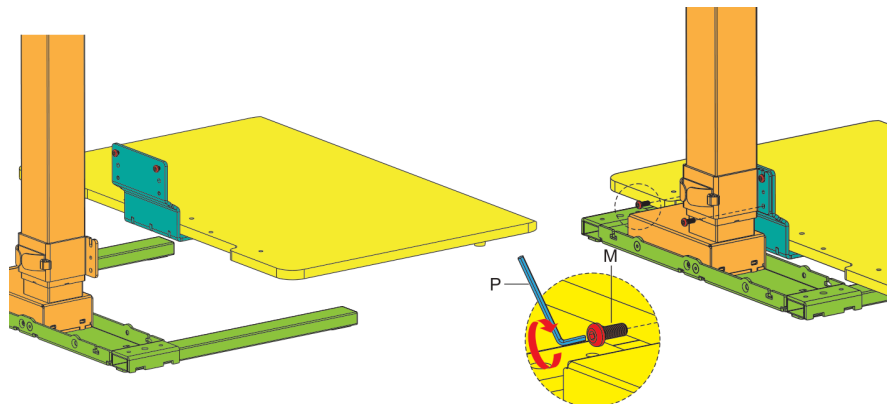


Fasten the desktop bracket (E) to the underside of the desktop (F) with the M6 × 15 mm screws (L). Leave a gap of at least 5 mm, as shown in the detail.

STEP 4

Mount the desktop on the column

4

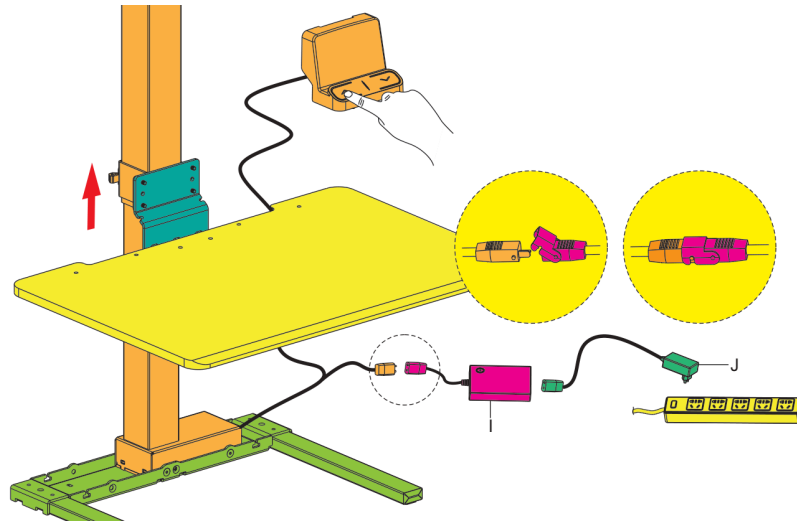


Fit the desktop bracket onto the column and fasten it with the M6 × 14 mm screws (M), using the 4 mm Allen key (P).

STEP 5

Connect the power

5



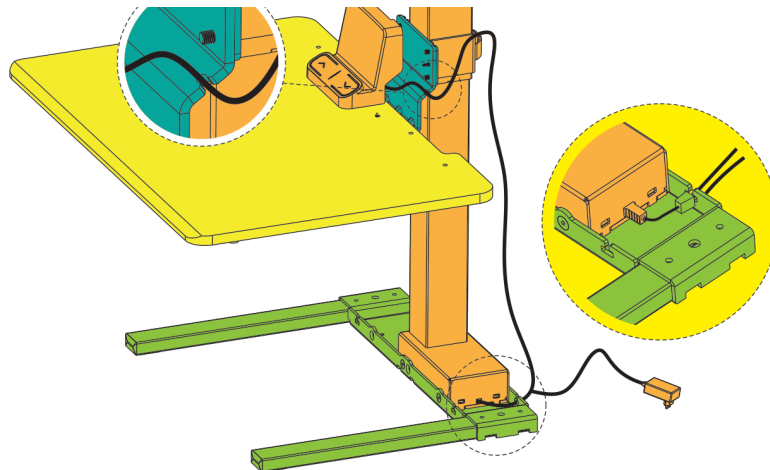
Connect the control box cable to the power adapter (I), and the power cord (J) to the adapter and a power outlet. Then raise the desktop.

Note. To make the screws easier to install, raise the desktop to its highest position before continuing the assembly.

STEP 6

Mount the control box and route the cables

6

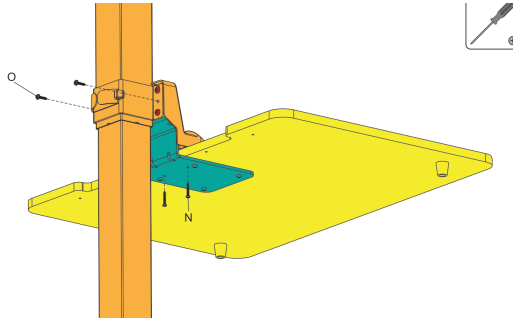


Fit the control box at the front of the desktop and route its cable along the column and base, as shown in the details.

STEP 7

Secure the desktop bracket

7

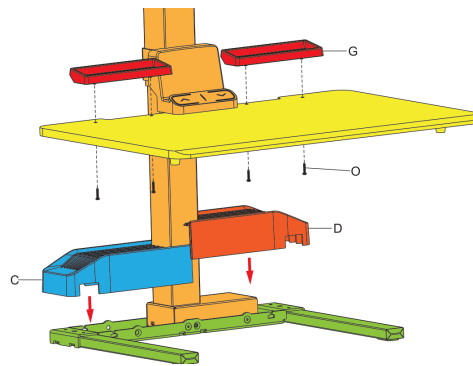


Insert screws (O) at the column and screws (N) through the desktop bracket, as shown, using a Phillips screwdriver.

STEP 8

Install the covers

8

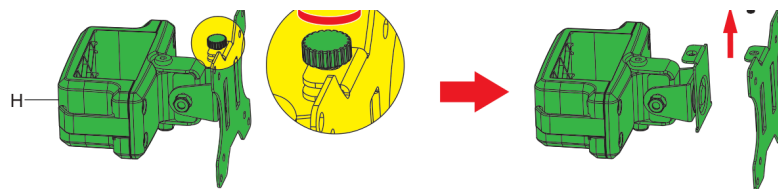


Place the covers (G) on the desktop and fasten them from below with screws (O). Fit the base covers (C and D) onto the base.

STEP 9

Prepare the monitor mount

9

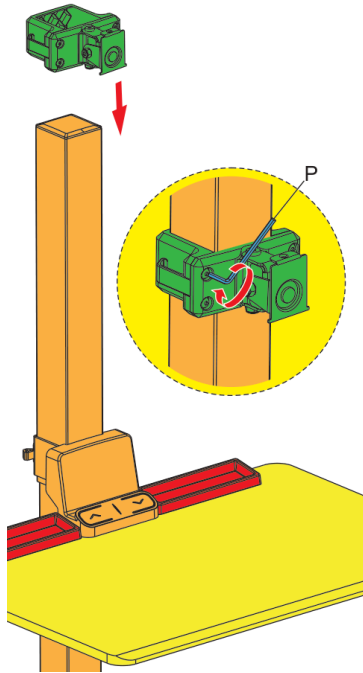


Loosen the knob on the monitor mount (H) and remove the VESA plate, as shown.

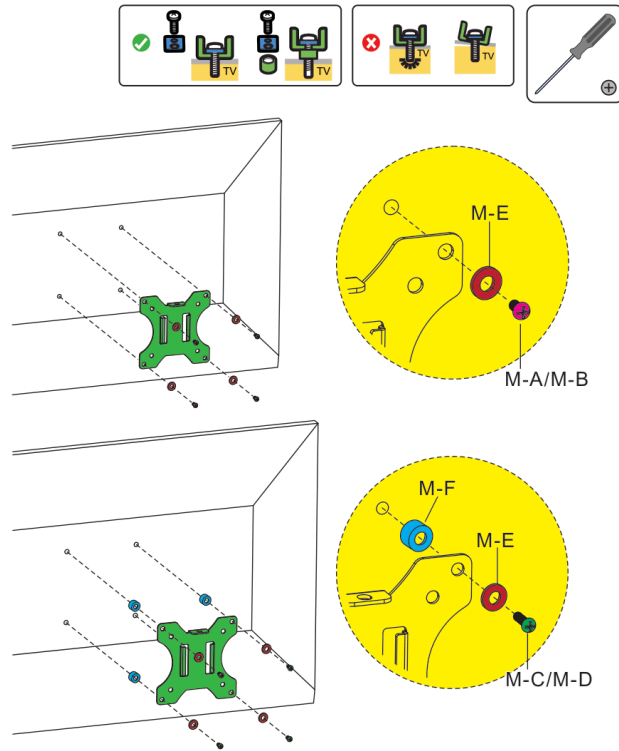
STEP 10

Install the monitor mount

10



Slide the monitor mount (H) onto the column and tighten it with the 6 mm Allen key (Q).



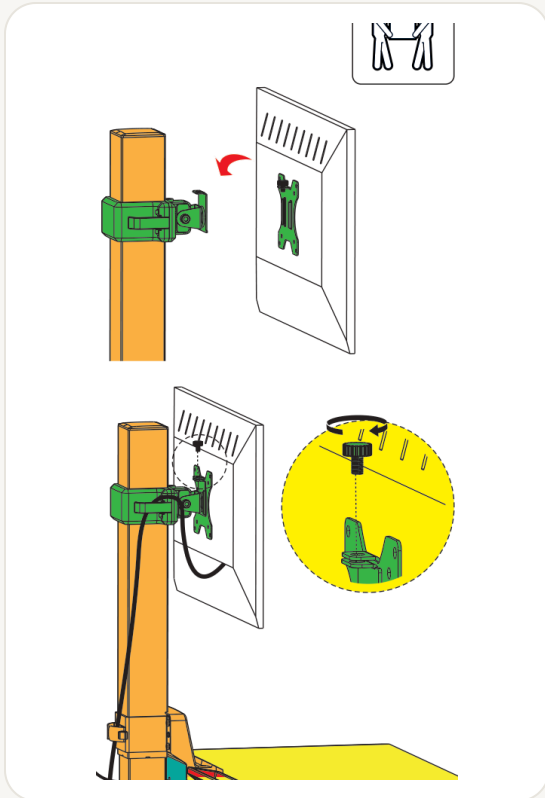
- 11 Attach the VESA plate to the back of the monitor. Use M-A or M-B screws with D5 washers (M-E), or M-C or M-D screws with D8 spacers (M-F) and D5 washers (M-E), using a Phillips screwdriver.

⚠ Important. Select the proper screw by hand-tightening screws to check the thread depth for your monitor. Tighten all screws, but do not overtighten.

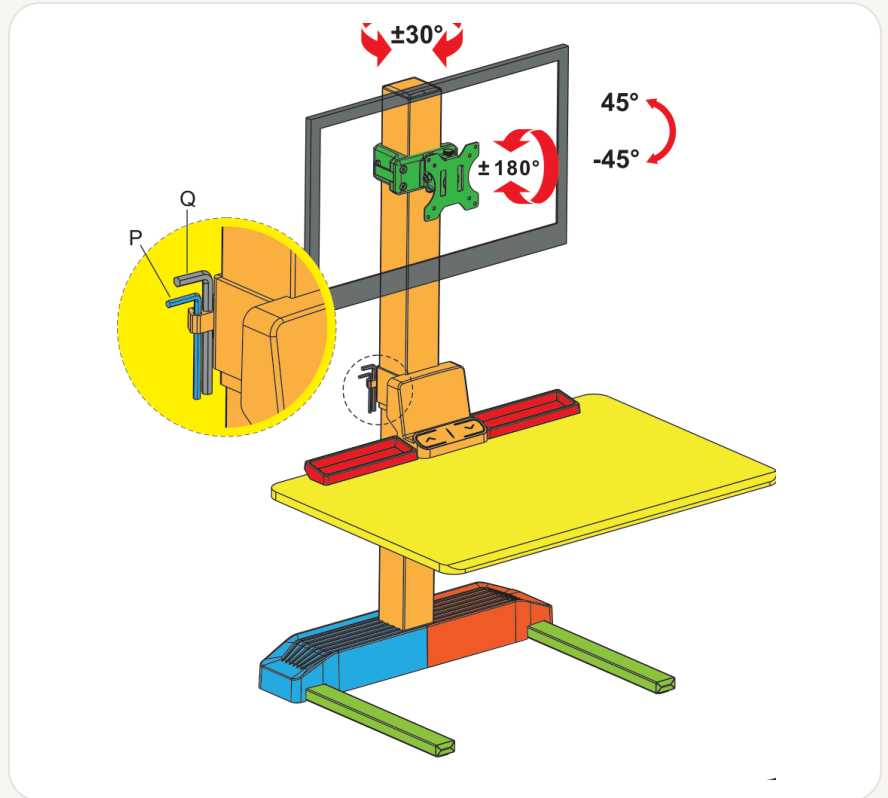
STEP 12

Hang the monitor

12



Hang the monitor on the monitor mount and tighten the locking screw, as shown.



13 Adjust the monitor: swivel $\pm 30^\circ$, rotate $\pm 180^\circ$, and tilt $+45^\circ$ to -45° . Use the Allen keys (P and Q) to adjust the joint tension.

⚠ Important. Heavy. Use an assistant to hang the monitor.

Operation

UP BUTTON

Raises the workstation.

DOWN BUTTON

Lowens the workstation.

Press and hold the up or down button until the workstation reaches the height you want.

⚠ Duty cycle. To avoid motor damage, do not operate the control panel continuously for more than 2 minutes. If the unit has been operated for that long, let the system rest for at least 18 minutes before using it again.

Overload protection. If the load exceeds the maximum rated weight, the workstation enters overload protection mode and powers off automatically. Before using it again, remove items from the workstation until the load is within the maximum rated weight.

Disposal. Do not dispose of this product with other household waste in the EU. Recycle it responsibly through your local recycling service, or contact your point of purchase.

We're here to help. Real people in Anna, Texas.

QUALGEAR CUSTOMER SUPPORT

CALL

+1 (972) 423-5015

Monday to Friday, 9 a.m. to 5 p.m. Central Time

EMAIL

support@qualgear.com

Put your model number in the subject line

ONLINE

qualgear.com

Orders, returns, RMAs, warranty, and product questions



Scan for the Support hub
qualgear.com/pages/support

Before you contact us, have ready

- 01 Your model number: **SE04E1WB**
- 02 Your order number or dated proof of purchase
- 03 A short description of the issue, and the step number if it happened during installation
- 04 Photos of the part or installation, if we ask for them

Warranty claims

This product has a **1-year limited warranty (parts only)** from the original purchase date. Email us with this subject line:

Warranty Claim – SE04E1WB – [order number]

Do not mail or return anything until we issue an approved RMA or written instructions.

Maintenance

Check at regular intervals that the workstation is secure and safe to use. If any component is missing or damaged, contact your point of purchase or email support@qualgear.com.

USEFUL PAGES

Warranty

qualgear.com/pages/warranty

Returns and RMAs

qualgear.com/pages/qualgear-return-policy

FAQ

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Shipping

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